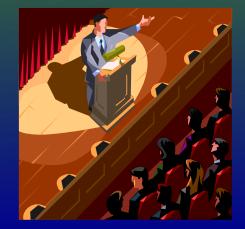
Bringing urban farming to new heights through breakthrough technologies and innovative business models

Vertical farming in Japan

Hiromichi Itoh Graduate School of Agricultural Science Kobe University

Contents

- What is a plant factory?
- Present status and problems
- The future of plant factory
- Study policy in Kobe University

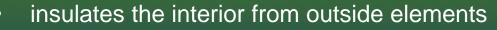


Type of plant factory The supplement light type

- includes greenhouse and admits sunlight
- The sunlight itself is free but the cost for cooling in summer is very high

The artificial light type





- allows no sunlight to penetrate
- are high cost in initial construction
- is to keep the interior environment optimal and constant
- is more commonly used in Japan



Contrast of agriculture in open fields and in plant factory

Agriculture in open fields

- affected by climate
- uses pesticides or insecticides
- is to realize large-scale production



Agriculture in plant factory



- Climate is not consideration
- No pesticides and insecticides
- Yields per square meter is larger than that in open field
- Initial construction cost is very high

Environmental factors to be controlled

Above ground part:

- temperature
- relative humidity
- light
- concentration of carbon dioxide
- wind velocity

Around the root system:

- pH level
- electric conductivity
- temperature
- concentration of dissolved oxygen in solution
- disinfectant



Contents

- •
- What is a plant factory?
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Contents - Present status and problems

Current level of prevalence Fundamental research themes



The current level of prevalence of plant factory use

In 1990, the first plants that were produced in a plant factory were sold In 1993, the Ministry of Agriculture began subsidizing plant factory construction In 2000, the Ministry discontinued the subsidization In 2004, there were 20-odd plant factories in operation nationwide

Although over this 15-year period many companies entered the plant factory business, many of them have since from the beginning until now pulled out.

In 2008, plant factories were included as part of government's economic strategy In 2009, plant factories were included as a stimulus package to the economic crisis

This is being accomplished in two ways.

- Firstly the number of plant factory sites has been increased from the initial number of 50 sites to 150.
- A target of 30 % reduction in production costs was set.
- Ministry of Agriculture and Economy to a total of 8 billion yen

Current prevalence of plant factories in Japan

	The artificial light type	The supplement light type
February, 2023	194	43
February, 2022	190	38
February, 2021	187	33
February, 2020	187	35
February, 2019	202	30
February, 2018	183	32
February, 2017	197	31
February, 2016	191	36
March, 2015	185	33
March, 2014	165	33
March, 2013	125	28
March, 2012	106	21
March, 2011	64	16

 At present 230-odd sites have been constructed. 9

• The number growth tends to slow down.

(https://jgha.com/wpcontent/uploads/2023/03/TM06-04-bessatsu1.pdf)

Current prevalence; Floor area of factory

- The supplement light type
 ▶ 1,000~5,000 m² : 27 %
 ▶ 5,000~10,000 m²: 20 %
 ▶ Mean area: 21,000 m²
- The artificial light type
 ▶ 1,000~5,000 m² : 38 %
 ▶ less than 500 m²: 34 %
 ▶ Mean area: 1,400 m²

(https://jgha.com/wp-content/uploads/2023/03/TM06-04-bessatsu1.pdf)

Current prevalence; Cultivar of vegetables

The supplement light type
Tomatoes: 27 %
Strawberries: 13 %
Lettuces: 27 %
Flowers: 20 %

The artificial light type
 Lettuces : 91 %

(https://jgha.com/wp-content/uploads/2023/03/TM06-04-bessatsu1.pdf)

The characteristics of plant factory vegetables — Sales channel in 2004

12

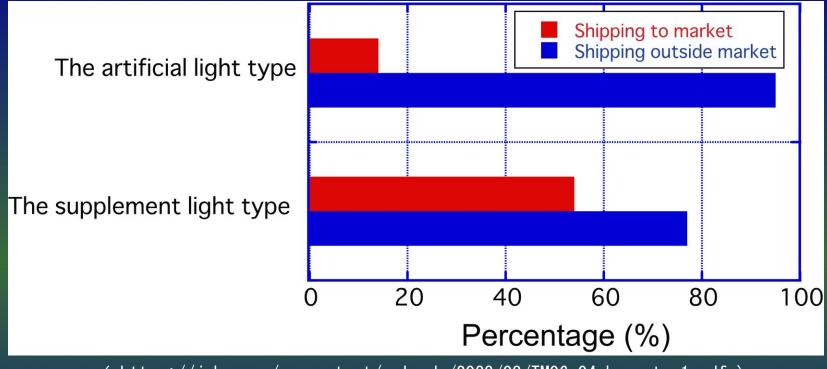
- 50 % of shipped yield were sold to restaurant chains and food and beverage industry brokers.
- The remainder was sold through direct contracts with mass retailers, such as supermarket and department stores.

Requirements from the food and beverage industry

- Production volumes and prices should remain constant throughout the year
- Visual appearance and safety should be guaranteed
- Production under strict sanitary control
- Transparency and traceability in production process
- Pesticide and insecticide free
- No washing necessary

Plant factory vegetable is ideal for take away restaurants.

Sales channel – Current trend



(https://jgha.com/wp-content/uploads/2023/03/TM06-04-bessatsu1.pdf)

• The 95 % of vegetables cultivated in the artificial light type were sold outside market such as retails and food indutries.

Contents - Present status and problems

Current level of prevalence Fundamental research themes

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Merit and demerit of plant factory vegetables

Demerit: High price

- high cost in initial construction and operating expenses
- higher than the cost in open field or horticultural facilities



needs to seek a new sales channel



Merit:

- Pesticide and insecticide free
- Cleanliness
- Remaining constant production volume and price

15

Strategies to improve the plant factory business

Reduction of production costsProduction of high-value added plants

Average breakdown of production cost

- 20 %: Energy costs
- 35 %: Labor costs
- 40 %: Depreciation cost

Energy and labor costs account for large percentage of production cost.

Revenue and expenditure of plant factories

18

Percentage of factories that maintain its balance

- The supplement light type: 60 %
- The artificial light type: 43 %
- \succ Plant factory is not surplus business.
- Consumer does not recognize the added value of products compared with that in the field.
 - Lowering the price
 - High energy and labor costs
 - Fall into the red

Is the relationship between complex environment and plant growth clear?

19

humidity

solution

FC

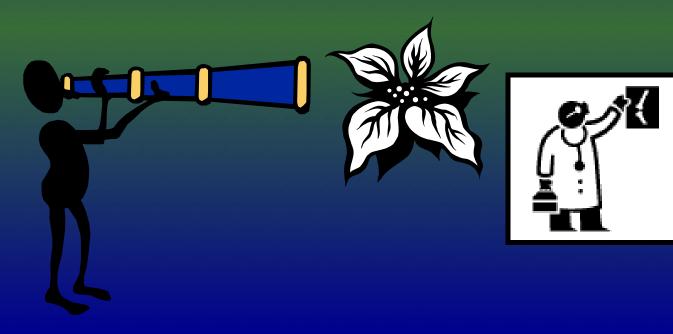
temperature

solution pH

light

solution temperature Have the dynamics and diagnosis of plant growth been studied thoroughly?

- There is no index by which plant condition can be measured.
- Environmental factors are adjusted manually according to the condition of plant growth.

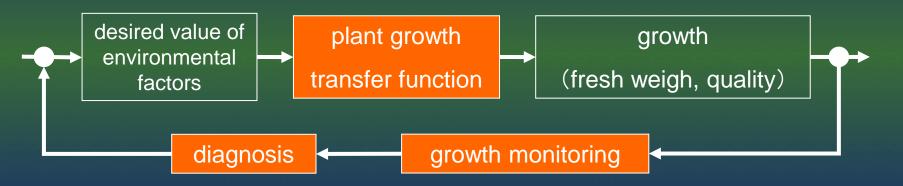




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Fundamental research themes

- to clarify the relationship between environmental factors and plant growth
- to express the plant growth by mathematical indices



Speaking Plant Approach (SPA)

> It is an interactive method of environmental control.

- Adequate environments are prepared at appropriate growth stages, according to the condition of plant growth.
- It is a "dialogue with plant".
- For SPA to be effective, followings are necessary
 - elucidation of plant reaction to their environments
 - the development of technology to measure plant growth

Conventional method:

adaptation of plants to their environments

SPA:

adaptation of environments to plants



Future vision – advanced environmental control by a computer



- A computer monitors plant growth status though a camera.
- The computer judges what is necessary for plant growth and controls environmental control actuators.



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New stream – production of medical plants and useful substance

The National Institute of Advanced Industrial Science and Technology Hokkaido Branch

- Development of technology used to produce proteins for medical application (e.g. antibodies, some kinds of cytokinins and vaccine compounds) and physiologically active substance by using gene recombination technology
- Production of gene recombinant strawberries used to produce interferon for the treatments of canine diseases

Contents

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Strategies to improve the plant factory business

- Reduction of production costs
- Production of high-value added plants

- organized a study group for the next generations of plant factory from 2009 to 2011
- under the Hyogo Alliance of Universities and Colleges for Innovation
- Participation: Kobe University and Mukogawa Women's University

The proposal of the study group

Target plants is <u>not vegetable but medicinal plants</u>

Study policy on plant factory research

- Exclusion of edible vegetable as research object
 weak business due to high production cost
- Specialization in production of high-value added medical plant
 - Percentile of country of origin in total used amount of herbal medicine in Japan: Japan 12 %, China 83 %
 - Rising the price quotation due to the decrease of medical plant cultivation or harvester in China with bad weather and economic development
 - Internationalization of China medicine raises the increase of export herbal medicine to Europe and the United States
 - Rising demand for stable supply of high-quality herbal medicine produced in Japan
 - Possibility of surplus business by conversion to Sixth industry

Thank you for your kind attention

A BRIEF INSIGHT INTO THAILAND'S VERTICAL FARMING SECTOR

Dr. René Watteau

Food & Nutrition



INTRODUCTION



INCREASE OF

Asian countries

"Plant factory"

• Taxes

MORE DEMAND

- Research projects
- Internet of Things and Artificial Intelligence.
- Infarm or Farmers Cut.
- Startup companies

FARMERS CUT

- 'Dryponics' and a retail solution
- Efficient, compact, modular, controllable and flexible
- Local, nutritious, pesticidefree leafy greens in cities independent from external conditions.



CURRENT INDUSTRY STRUGGLES

- Understand the value of a vertical farming product
- "Post-organic"
- A novel product
- Marketing strategy



FUTURE VISION

- Premium produce for high-end consumers.
- Certification
- Speed breeding and production of medicinal substance
- Other countries : Singapore, Middle East



QUESTIONS, PLEASE....?





Unlock the power of plants

Our Mission

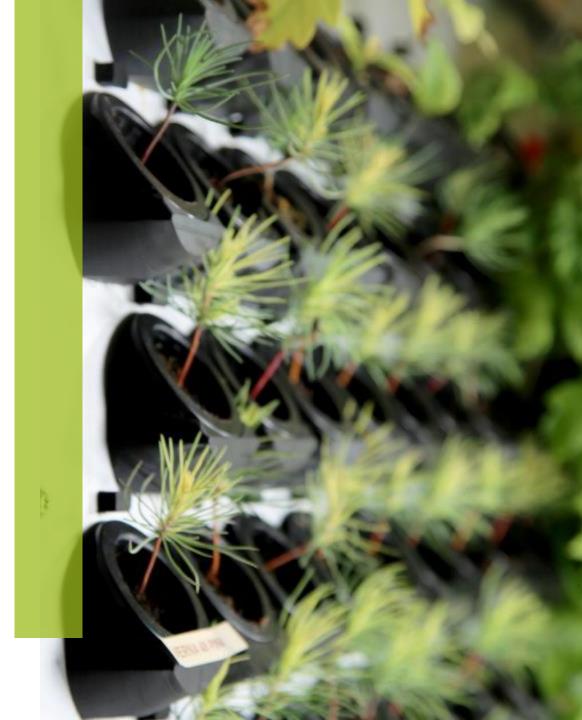
Farm3 is an agronomic research accelerator and vertical farm designer for high value plants



Aeroponic technology in a closed enclosure, with climate and nutrition controlled by our Farm3.0 software, to experiment 12 months a year



- In-house capacity to design customized production equipment to secure the territory's supply chains
- Industrial expertise to deploy ecological and climate-proof plant factories



Farm3 takes care of everything



Phenotyping

- 1. Identification of the problem and the plant
- 2. Proposal of experimentation by Farm3
- Validation of a reproducible culture process for a controlled quality



Vertical Farm design

- Design and/or proposal of adapted production technologies
- 2. Simulation of an installation allowing the necessary output to the customer and calculation of the ROI
- 3. Calculation of the ecological impact of the installation



Deployment

1. Turnkey plant deployment by Farm3

2. Customized SaaS to automate the facility

3. Future security of plant supply for the customer

Our SaaS and maintenance contracts ensure the automation and durability of our client plant factories

Notre équipe au service de votre projet

Ils développent l'automatisation et le logiciel Farm3.0





Arthur Bonastre *MSc* Chef logiciel

Elodie Casciola *MSc* Développeuse Fullstack



Alexis Boulay *MSc* Développeur robotique

Ils préparent les conditions de croissance de vos plantes



Henri Nicod MScJérôme Rouault PhDDirecteur centre R&D BesançonChef de projets agronome





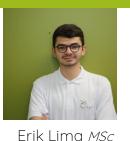
Jérôme Gresser Technicien agronome

Romain Schmitt *MSc* Co-fondateur



Lise Alalouf *MSc* Co-fondatrice Directrice marketing

CEO



Chef opération

répondant à vos besoins



Ils conçoivent et déploient la technologie

Mahamadou Mary Conception électronique

·

Aymane Nadi *MSc* Ingénieur mécanique

Elles vous aident à mettre en place un business plan pour un projet rentable





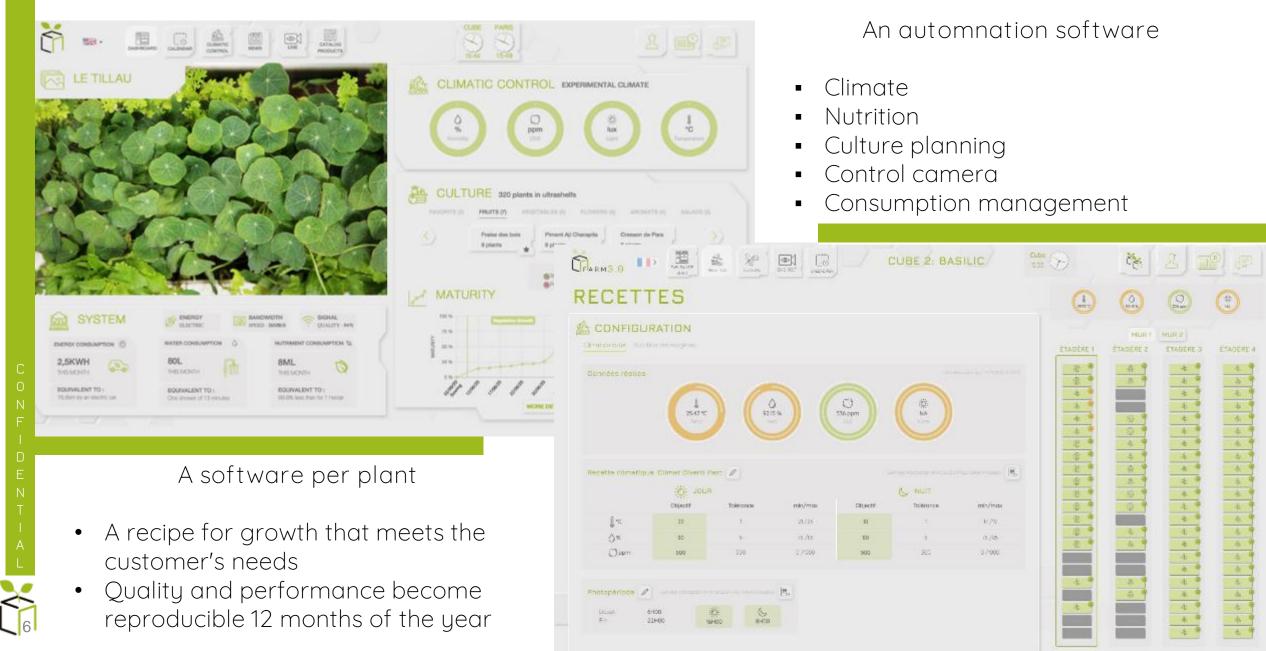


Alexie Lustre Communication

500m2 dedicated to plant experimentation



FARM3.0 : a customized SaaS



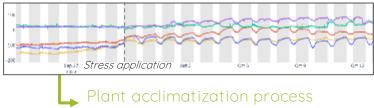
Infinite phenotyping possibilities

Stress study

Drought, temperature, deficiencies ...

- Real-time impact analysis
- Growth routes allowing the development of resistance.

Electrophysiology data revealing physiological impact after stress application



Hardware qualification

Light device, Hvac, sensors, ...

- Analysis compared to a reference
- High-throughput phenotyping

Light installation impact on plant growth



Screening

Isolation of clones and varieties of interest



- Jusqu'à 330 échantillons /cond.
- Analyse
- phénotypique Cinétiques
- rendements
- Taux de survie
- Étude de transfert en sol
- Qualification of clones of interest

Organic qualification

Biostimulant, fertilizers, substrates, ...

- Comparative analysis of root morphology
- Yield and soil transfer analysis



Statistical study of effectiveness

Plant Design

Vitamins, sugars, active ingredients

- anti-oxidants,
- Promoting the rate of a molecule through a growth pathway
- Comparative study
- High throughput phenotyping
- Spectroscopy and biochemical analysis
- Organoleptic test



Growth itinerary adapted to your plant

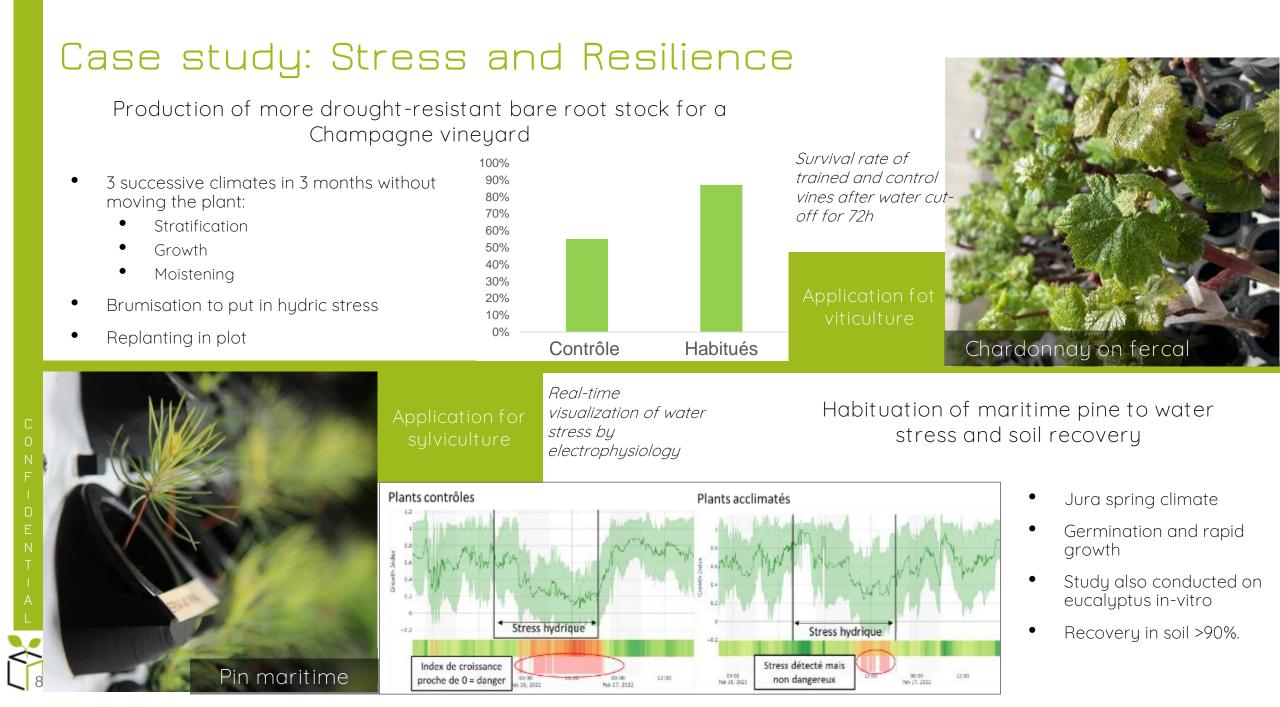
Productivity

Optimizing the profitability of a facility for a target market

- Yield
- Germination success rate
- Soil recovery success rate

Yield of aromatics grown in FarmCube versus soil





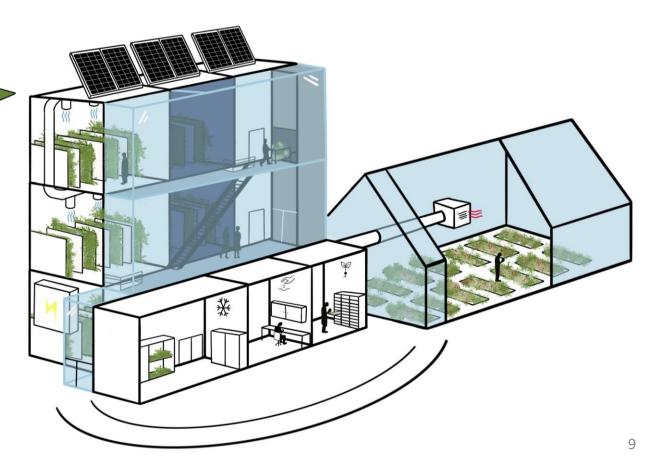
Custom vertical farming for optimum ROI

Knowing at what point CEA brings value in the production chain :

- Adapting to existing process
- Cooperation with the field
- Cooperation with a greenhouse

Custom made to fit the client needs:

- Optimum climate
- Build for their geographic location
- Ideal yield
- Energetic optimisation with existing infrastructure





CEA companies are multiplying wordwide

Farm3 can help CEA company have a faster market access and easier market penetration



The CEAs have been recreating the same agronomic recipes for 7 years without creating new values

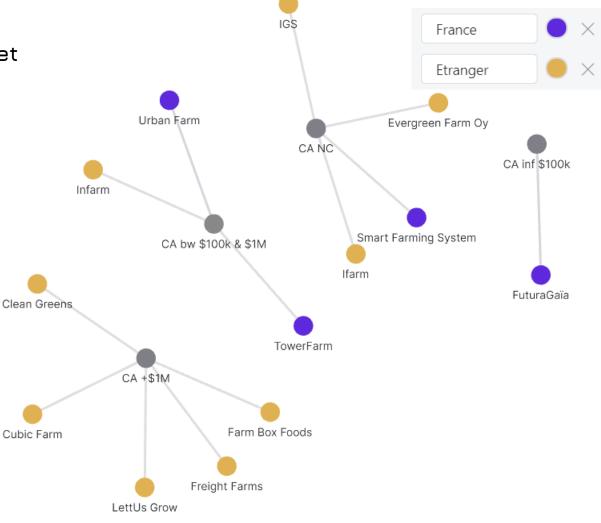


The angle of food autonomy is for the general public but does not respond to the problem of the market (industrialists and farmers)



Focusing on plants with low added value (salad) is, although faster, risky due to low margins





Contact:

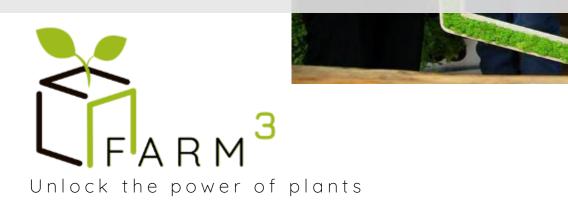
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+33 6 81 51 30 21

- contact@farmcube.eu
- www.<mark>farmcube</mark>.eu

1 rue Aguste Jouchoux, 25000, Besançon



Research booster and production equipment designer

All images © 2019-2023 Farm³



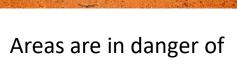
Autonomous greenhouses





We want more local produce





desertification



Healthy food is expensive

Why autonomous greenhouses?

Constant control of growth environment Minimal contamination to finished product

Low transportation footprint

Reduced water consumption



Challenges

Climate control



Keeping a certain temperature inside the container but maintaining a high Co2 level **Energy consumption**



How can we reduce energy consumption but still produce a high-quality product Automation



Automatic seeding and harvesting will be added after the first prototypes.

Business model / leasing model

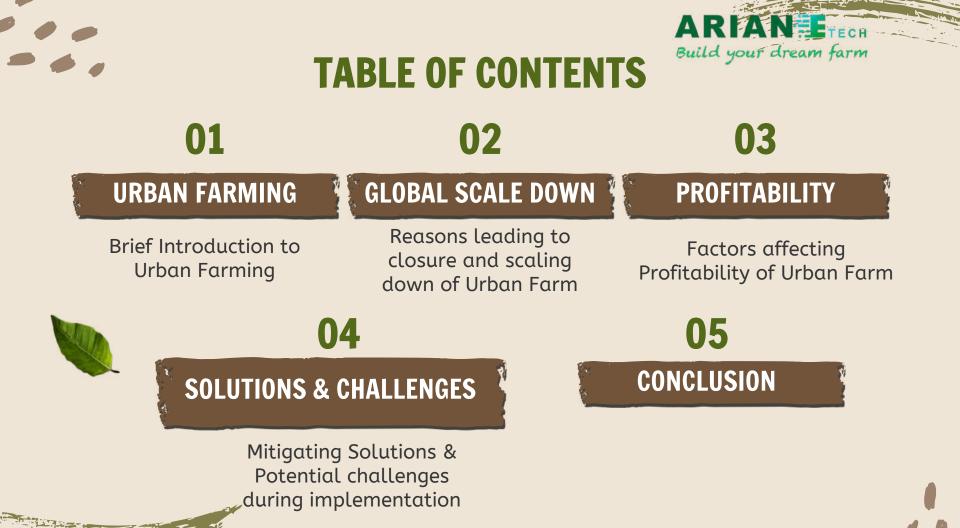
Monthly subscription

Low upfront cost

Only 6 months binding

ARIANETECH Build your dream farm Bringing Urban Farming to new heights

Speaker: Edwin Ong (ARIANETECH PTE LTD)
 Date: 21st September 2023
 Time: 0900 – 1100 CET





ARIAN ETECH Build your dream farm

Arianetech specializes in the research & development, manufacturing of modern agricultural technology and equipment. With our own unique advanced technology, we are able to provide total agricultural solutions for urban farm growers.



OUR VISION

Creating opportunity and growing the future for sustainable urban farming

ARIANETECH Build your dream farm



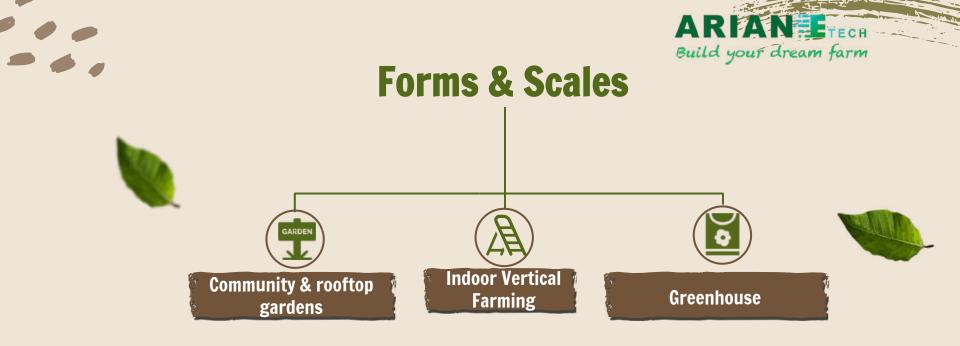




01 URBAN FARMING

Introduction

What is Urban Farming ?

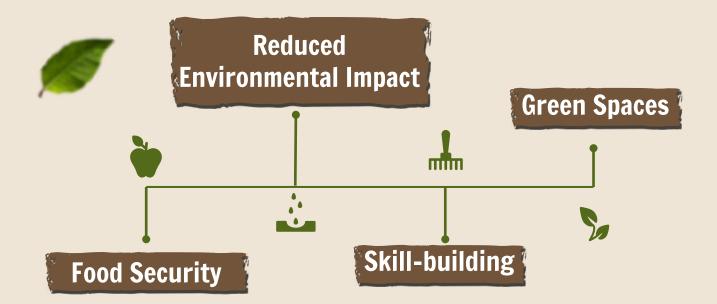
















Global Scale down of Urban farms

02



Possible Reasons



High Operating Costs

Higher energy cost, increased labor costs, and the need for specialized infrastructure

Lack of Resources



A lack of continue funding, access to agricultural expertise, or technical support can make it difficult to sustain and scale these projects

Market Challenges



High cost of production affects the price to sell which makes the produces unable to compete with traditional farms

Limited Scalability

Expanding operations may require substantial investments in infrastructure and technology.



Factors affecting Profitability of Urban Farm

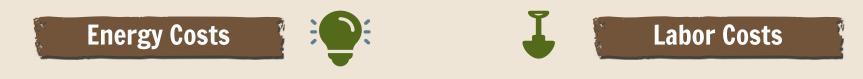
03







Operating Expenses (OPEX) driver





04 Mitigating **Solutions &** Challenges









Operating Expenses (OPEX) driver

Energy Costs

Mitigation: Implement energy-efficient technologies such as LED lighting systems & renewable energy sources Challenge: Unpredictable energy prices; High upfront costs for energy-efficient equipment and renewable energy installations

Space Costs

Mitigation: Efficient space utilization, technology adoption and collaboration Challenge: Navigating regulatory hurdles, competition, and market access issues

Labor Costs

Mitigation: Invest in automation and mechanization, provide training & incentives for skilled workers

Challenge: Initial investment in automation can be expensive. Finding skilled labor or volunteers can be competitive

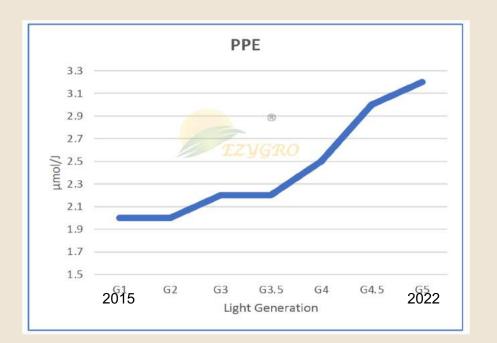
Marketing & Distribution

Mitigation: Develop cost-effective marketing strategies, such as social media promotion and local partnerships Challenge: Building a customer base and maintaining effective distribution can take time and resources





Energy Consumption in ARIANETECH









Automation Technology in ARIANETECH



Ţ





Space Utilization in ARIANETECH





ARIANE TECH Build your dream farm



Projects collaborated with ARIANETECH



Currently, we have been working with more than 25 indoor farms and Research Institute in Singapore and abroad and have also offered our technologies and products to Countries around the world such as Japan, Indonesia, Thailand, Malaysia, Philippines, Mongolia, US and many more.

Build your dream farm



Projects collaborated with ARIANETECH

NIIMI MENTEC BLUEBERRY PLANT FACTORY (JAPAN)

With our LED grow lights, our client NIIMI MENTEC in Okayama, Japan, is able to grow bigger blueberries in a shorter cycle, while increasing the production of anti-oxidants content. Also increased sweetness. We received great feedback from our clients and the project expanded the following year.



PANASONIC VERTICAL INDOOR FARM (SINGAPORE)

Partnering with Panasonic to establish the first large scale indoor farm in Singapore.



ø

Projects collaborated with ARIANETECH 🕎 🧖

AQUA GREEN ADOPTED EZYGRO LED GROW LIGHT USED IN THEIR INDOOR HYDROPONIC VERTICAL FARM

Aqua Green chose our 4th generation EZYGRO LED grow lights and our Premium Hydroponic NFT Duct used in their hydroponics system. With specialised Red and Blue spectrum, EZYGRO delivers high PPFD to simulate the growth of crops

NATIONAL UNIVERSITY OF SINGAPORE-DEPT. OF BIOLOGICAL SCIENCES

Arianetech is honored to provide the complete city indoor farm plant factory equipments & system to National University of Singapore-Dept. of Biological Sciences . With our SmartAgro system, our client are able to grow various different plants like leafy vegetables and fruits.







Projects collaborated with ARIANETECH 🕎 🧖

REPUBLIC POLYTECHNIC AGRI-TECHNOLOGY LABORATORY

Arianetech was honored to be selected to design and supply three different types of indoor vertical farming system





ARIANETECH was honoured to supply the lights to be used in Temasek Polytechnic's bioscience research project







05

Conclusion



THANKS!

Contact us Today!

ARIANETECH PTE LTD

102E, Pasir Panjang Road, #08-02, Citilink, Singapore 118529 Tel: (65) 6779 7245 Fax: (65) 6779 5730 E-mail: enquiries@arianetech-sg.com

